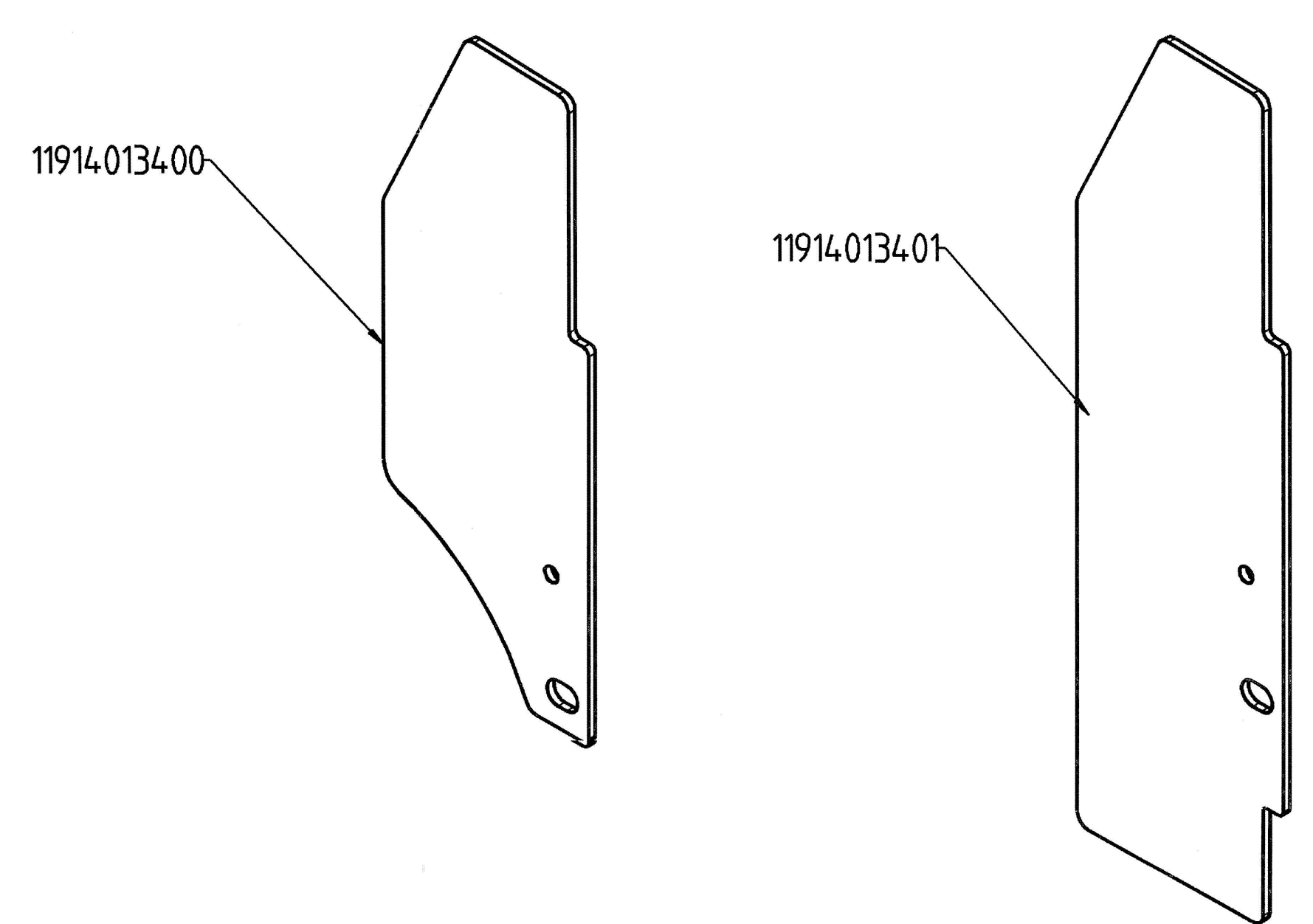


LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	



Ref	Specific dimension	Weight (Kg)
11914013400	&	3.4
11914013401	*	5.1

NOTE : *PROVĚŘENÍ MAT. NEMOŽNÉ. POLSKÝM UNIVERNIT. POLSKÝM 01980*

- Metal sheet thickness : 6 mm
- Radii without dimension : R = 5
- Inside bend radii R = 1

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	01	Adding table for specific dimension	T48720		
General tolerance (GT) in mm		Oiled --> Oiled permissible			
Size range		Adding nota			
≤ 30	30 < ≤ 120	Closing R10 for braking pipe			
≤ 30	≤ 120	≤ 400	≤ 1000		
Index		alteration	Change no	Fit	Toler.
Inspection dim.					
Auxiliary dim.					
Date	Name	Blank no:			
15.12.2014	T.Bonnet				
16.12.2014	F.Proust	Title:	DC		
13.2.2014	R.Pelletier	side plate			
4.2.2014	J.LeCesne	left			
Tolerance Symbols ISO 1101					
○ roundness	= 1/20 - Tol.				
□ straightness/flatness	= GT				
⊙ concentricity/run out	= GT				
≡ symmetry	= GT				
// parallelism	= GT				
⊕ position	= GT				
Languages: en, fr		Confidential document			
		Refer to protection notice ISO 1606			
		Repl.			
		Orig.			
		Released			
		11918086012d004			
		A2			

PŘEKLAD  
dne: 10. 12. 2014  
PROVEDLÁ  
*UVOZ*

✓ 10-02-2015  
ARCHIV 2

N2 14/01374

Drawing number  
11918086012

Weight: in kg  
0.0  
PROD. Scale  
1:2  
Sheet: 1 of: 1